## **Pro-face**





Tel: (65) 6561 0488 Fax: (65) 6562 0588 Email: sales@scigate.com.sg Web: www.scigate.com.sg Business Hours: Monday - Friday 8.30am - 6.15pm

# **Device/PLC Connection** Manuals



#### About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

### 2.20 Matsushita Electric Industrial

#### 2.20.1 System Structure

The following describes the system structure for connecting the GP to Matsushita Electronics PLCs.

**CREFERENCE** The Cable Diagrams mentioned in the following tables are listed in the section titled "2.20.2 Cable Diagrams".

#### Panadac P7000 Series

CPU	Link I/F	Cable Diagram	GP
	Ļ		•
P7000-PLC-001	SIO module	RS-232C	
P7000-PLC-031H	P7000-GCP-001	(Cable Diagram 1)	GP Series
P7000-PLC-031S			Gr Jelles
P7000-PLC-A01			

#### 2.20.2 Cable Diagrams

The cable diagrams illustrated below and the cable diagrams recommended by Matsushita Electronics may differ, however, using these cables for your PLC operations will not cause any problems.

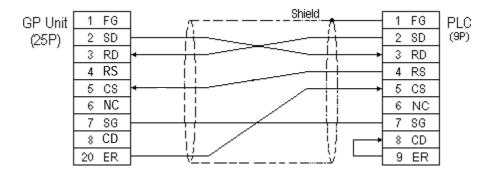


Ground your PLC's FG terminal according to your country's applicable standard. For details, refer to the corresponding PLC manual.



- Connect the FG line of the Shield cable to either the GP or PLC, depending on your environment.
- For the RS-232C connection, use a cable length less than 15m.
- If a communications cable is used, it must be connected to the SG (signal ground).

Cable Diagram 1 (RS-232C)





The following describes the range of devices supported by the GP.

#### Panadac P7000 Series

Setup System Area here.

	Device	Bit Address	Word Address	Particulars
	Data Resister	IN0000 ~ IN07FF	IN0000 ~ IN007F	
	Input/Output Relay	OT0000 ~ OT07FF	OT0000 ~ OT007F	
	Internal Relay	RL0000 ~ RL07FF	RL0000 ~ RL007F	-
B i	Holding Relay	KR0000 ~KR03FF	KR0000 ~ KR003F	
t	Link Relay	LK0000 ~ LK07FF	LK00000 ~ LK007F	
D	Status Relay	ST0000 ~ ST01FF	ST0000 ~ ST001F	
e v	MC Status Relay	MS0000 ~ MS03FF	MS0000 ~ MS003F	
i c	Timer State Relay	TS0000 ~ TS01FF	TS0000 ~ TS001F	
e	Timer-up Relay	TU0000 ~ TU01FF	TU0000 ~ TU001F	
	Count-up Relay	CU0000 ~ CU007F	CU0000 ~ CU0007	
	CPU Input Relay	C10000 ~ C101FF	C10000 ~ C1001F	*1
	CPU Output Relay	C00000 ~ C001FF	C00000 ~ C0001F	
W o	Data Memory	M00000 ~ M07FFF	M0000 ~ M07FF	
r d	Link Register	LM00000 ~ LM07FFF	LM0000 ~ LM07FF	
D	Timer (set v alue)		TM0000 ~ TM07FF	
e v i c	Timer (current value)		CT0000 ~ CT007F	
	Counter Value		TC0000 ~ TC01FF	*2
	Position Data		PM0000 ~ PM07FF	*3

\*1 If a CPU module is not connected, these are handled as internal relays.

\*2 This is a 32-bit device.

\*3 If a 32-bit device NC module is not connected, this is handled as an internal relay.



If 2-word (32-bit) data are used, the vertical relation of addresses is shown as follows:

1 L (lower) 0 H (upper)

#### 2.20.4 Environment Setup

The following lists Digital's recommended PLC and GP communication settings.

#### ■ Panadac P7000 Series

GP Setup		Setting of SIO module		
Baud Rate	19200 bps	Baud Rate	19200 bps	
Data Length	8 bits	Data Length	8 bits	
Stop Bit	1 bit	Stop Bit	1 bit	
Parity Bit	None	Parity Bit ON/OFF Even/Odd	None	
Data Flow Control	ER Control			
Communication Format	RS-232C			
Unit No.	1	Slave address number	0	
		Mode	COMMAND mode	
		Delimiter	CR	



The setting of the machine number is fixed, and cannot be specified on the PLC.



*If there is any difference in the PLC and the GP settings, a communications error occurs.* 



The GP must be set to ER control.