Pro-face





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Device/PLC Connection Manuals



About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.

2.20 Matsushita Electric Industrial

2.20.1 System Structure

The following describes the system structure for connecting the GP to Matsushita Electronics PLCs.

CREFERENCE The Cable Diagrams mentioned in the following tables are listed in the section titled "2.20.2 Cable Diagrams".

Panadac P7000 Series

| CPU | Link I/F | Cable Diagram | GP |
|----------------|---------------|-------------------|-----------|
| | Ļ | | • |
| P7000-PLC-001 | SIO module | RS-232C | |
| P7000-PLC-031H | P7000-GCP-001 | (Cable Diagram 1) | GP Series |
| P7000-PLC-031S | | | Gr Jelles |
| P7000-PLC-A01 | | | |

2.20.2 Cable Diagrams

The cable diagrams illustrated below and the cable diagrams recommended by Matsushita Electronics may differ, however, using these cables for your PLC operations will not cause any problems.

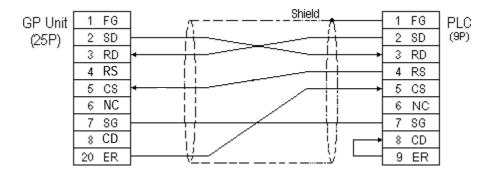


Ground your PLC's FG terminal according to your country's applicable standard. For details, refer to the corresponding PLC manual.



- Connect the FG line of the Shield cable to either the GP or PLC, depending on your environment.
- For the RS-232C connection, use a cable length less than 15m.
- If a communications cable is used, it must be connected to the SG (signal ground).

Cable Diagram 1 (RS-232C)





The following describes the range of devices supported by the GP.

Panadac P7000 Series

Setup System Area here.

| | Device | Bit Address | Word Address | Particulars |
|------------------|-----------------------|-------------------|------------------|-------------|
| | Data Resister | IN0000 ~ IN07FF | IN0000 ~ IN007F | |
| | Input/Output Relay | OT0000 ~ OT07FF | OT0000 ~ OT007F | |
| | Internal Relay | RL0000 ~ RL07FF | RL0000 ~ RL007F | - |
| B i | Holding Relay | KR0000 ~KR03FF | KR0000 ~ KR003F | |
| t | Link Relay | LK0000 ~ LK07FF | LK00000 ~ LK007F | |
| D | Status Relay | ST0000 ~ ST01FF | ST0000 ~ ST001F | |
| e v | MC Status Relay | MS0000 ~ MS03FF | MS0000 ~ MS003F | |
| i c | Timer State Relay | TS0000 ~ TS01FF | TS0000 ~ TS001F | |
| e | Timer-up Relay | TU0000 ~ TU01FF | TU0000 ~ TU001F | |
| | Count-up Relay | CU0000 ~ CU007F | CU0000 ~ CU0007 | |
| | CPU Input Relay | C10000 ~ C101FF | C10000 ~ C1001F | *1 |
| | CPU Output Relay | C00000 ~ C001FF | C00000 ~ C0001F | |
| W o | Data Memory | M00000 ~ M07FFF | M0000 ~ M07FF | |
| r d | Link Register | LM00000 ~ LM07FFF | LM0000 ~ LM07FF | |
| D | Timer (set v alue) | | TM0000 ~ TM07FF | |
| e v i c | Timer (current value) | | CT0000 ~ CT007F | |
| | Counter Value | | TC0000 ~ TC01FF | *2 |
| | Position Data | | PM0000 ~ PM07FF | *3 |

*1 If a CPU module is not connected, these are handled as internal relays.

*2 This is a 32-bit device.

*3 If a 32-bit device NC module is not connected, this is handled as an internal relay.



If 2-word (32-bit) data are used, the vertical relation of addresses is shown as follows:

1 L (lower) 0 H (upper)

2.20.4 Environment Setup

The following lists Digital's recommended PLC and GP communication settings.

■ Panadac P7000 Series

| GP Setup | | Setting of SIO module | | |
|----------------------|------------|-------------------------------|--------------|--|
| Baud Rate | 19200 bps | Baud Rate | 19200 bps | |
| Data Length | 8 bits | Data Length | 8 bits | |
| Stop Bit | 1 bit | Stop Bit | 1 bit | |
| Parity Bit | None | Parity Bit ON/OFF Even/Odd | None | |
| Data Flow Control | ER Control | | | |
| Communication Format | RS-232C | | | |
| Unit No. | 1 | Slave address number | 0 | |
| | | Mode | COMMAND mode | |
| | | Delimiter | CR | |



The setting of the machine number is fixed, and cannot be specified on the PLC.



If there is any difference in the PLC and the GP settings, a communications error occurs.



The GP must be set to ER control.